

Seatbelt Solutions

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3-Point Conversion Seatbelt Installation Guide for:

1967 - 1972 Chevrolet Trucks

Seatbelt Solutions

1967-1972 Chevrolet Truck Seat Belt Hardware Installation Kit Contents



90 Degree Bracket



1 1/2" x 7/16"x20 Bolts



2.5" Flat Washer



1" x 7/16"x20 Bolts



Washers



Shoulder Bolts



7/16" x 20 Nuts



CA-53 Plate

The hardware included in this kit has been designed to work your specific vehicle. If your vehicle has existing anchor mounting points installed you may not need all of the provided hardware. You may reuse factory mounting bolts if you have them.

NOTE: This is an installation guide only, designed to aid you during the process of installing your new seat belts. Some installations may not be covered therefore it will be the installers responsibility to determine the safest mounting location.

Seatbelt Solutions, Inc, nor our vendors, bear any responsibility for improper installations by the end user or professional installer. We have designed this installation guide to be as informative and accurate as possible, however some modifications or fabrication may be required for some vehicles. If you have any questions or concerns we strongly suggest you contact a professional installation repair shop.

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1967-72 CHEVY TRUCKS

1. Remove old seatbelts. Clean any debris and rust out of threaded holes with a wire brush or thread chaser. If necessary, remove the front seats making sure to set the mounting bolts aside.



2. Most 1967-1972 Chevy trucks have the threaded shoulder belt mounting hole installed from the factory. If your truck does not have the mounting from the factory you can use the CA-53 flat plate provided with the hardware kit to make the shoulder mount. The hole should be approximately 7 inches above the bottom of the rear glass opening as seen in the photo to the left. Mark the location and move on to the next step.

3. Once you've marked the location for the shoulder mount you can drill a hole making sure you don't go through the exterior panel. Use of a limiter on your drill is recommended. You may also want to remove the interior trim panel to access the support panel you'll be installing the shoulder mount plate to.



CA-53 Mounting Plate



Rivets



Shoulder bolt

4. Next you will need to attached the mounting plate to a long stick, welding rod or similar item to slide the plate behind the support panel then install a bolt in the large hole to hold the plate in position so you can drill the two smaller holes for the rivets.

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5. Install the plate



6. Install the rivets. You can now remove the bolt used to hold the plate in place.



7. Next you can install the retractor unit using the original mounting holes on the floor just under the gas tank. The mounting brackets are left and right specific and move the retractor out and away from the tank.



8. Once you have the retractors mounted and the shoulder loop installed you can bolt in the buckles.



Warranty:

SEATBELT SOLUTIONS offers a one (1) year warranty on our products. The warranty covers defects in materials and workmanship. If, during the warranty period, the product fails under normal usage, because of a manufacturing defect, we will replace or repair the item after the unit has been returned to our facility for inspection and determination as to coverage.

Our warranty is limited to the retractor and buckle assembly only. The webbing material and associated hardware are *not covered* under our warranty.

To obtain repair or replacement under the terms of this warranty, please contact us via phone or e-mail and request a return authorization number. A copy of the original purchase receipt is required.

Our warranty expires if the seatbelt has been involved in an accident therefore the seat belt system cannot be warranted, repaired, or returned.

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